

Gala Fusion™ Instructions & Care

Congratulations on purchasing your new Gala Fusion. Your Fusion tent will give you years of service and enjoyment if you follow these instructions carefully and take care of your Gala Fusion correctly. Please read the instructions before attempting to erect your Gala Fusion and save them for future reference.

INSURANCE

We highly recommend that your Gala Tent™ be insured against theft, adverse weather conditions and accidental damage. Damage through incorrect assembly, improper storage and adverse weather, in essence all conditions, which are not covered under the manufacturers warranty.

IMPORTANT- CHECK YOUR EQUIPMENT

Check the contents of the cartons in advance of using your Gala Fusion for the first time. We would recommend that you check that you have all the components at least 14 days prior to first using the product. Ensure that you are familiar with the erecting of the Gala Tent™ and that all parts are accounted for. You should familiarise yourself with the tent including any restrictions it may have for your particular use. Gala Fusion is a transportable temporary structure, which under most circumstances will provide shelter against the elements. There are however extremes of weather for which allowance should be made.

SUITABILITY

Position: Sheltered
Weather: Fair/Moderate

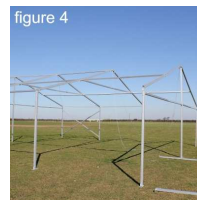
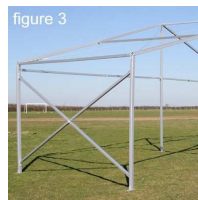
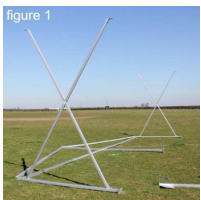
Gala Fusion is not guaranteed waterproof, as condensation can occur inside the structure when hot air meets cold, this usually happens over night and should not be mistaken for water leakage. We do endeavour to make all our structures weatherproof as possible. Where necessary/possible we have welded the seams but on some seams this is not feasible.

ASSEMBLY

Find a level piece of ground on which to erect your Gala Fusion. Ensure that you have enough help to lift the Gala Tent™ without straining yourself or the frame. We recommend minimum 4 or more persons to erect the Gala Fusion for guidance and safety.

Building the framework

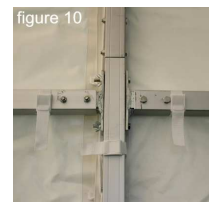
1. Lay out the all components on clear ground using your drawing for guidance, there are many components on the first assembly so allow 4 hrs in total to get you familiar with them. The second time will be much easier as you will not need to disassemble all components again and full erection can be achieved in 2 hours.
2. Build the entire frame on the ground; refer to drawing for bolts and fitting.
3. On the first bay A frame attach the X frame support brace, on both ends. **(see figure 1)**
4. Now lift the frame up so it now rests on the first leg and X frame. **(see figure 2)**
5. From here you can offer the next main A frame, and fix to the X frame. **(see figure 3)**
6. Now fit the strengthening wires and drop in the three roof purling bars, which go over the brace wires, then fit the eve bar.
7. Repeat this process for the next bay, but use the middle section purlins to hold the A frame up, and then fit the eve bars. **(see figure 4)**
8. Ok you should have all the components erected, **(see figure 5)** now check every bolt is tight and then hand tighten the strengthening brace wires.



IT IS IMPORTANT THAT YOU TAKE CARE IN WINDY WEATHER CONDITIONS. IT MAY BE NECESSARY TO TIE DOWN YOUR GALA FUSION AT ANY STAGE DURING THE ASSEMBLY.

Attaching the roof and sidewalls.

1. Unpack a 3m-roof section, on the front end you will find two tags.
2. You should have in your components two ropes and two, metal clips with your fitting, throw them over the frame and then attach to the canopy tags. **(see figure 6)**
3. Now feed the canopy through the excursion roof framework while two persons are gently pulling from the opposite side, do not force, if the ground is uneven it will take a little bit of patents, be careful at the peak, you maybe have to get up on a ladder to help it over. (Leave the ropes on until you have fitted the first bay sidewall) **(see figure 7)**
4. Once you have the first section of roof in place, unpack the sidewalls and split them in two halves and feed them through the leg excursion framework. Then Velcro back together threading the Dutch lacing along the way. **(see figure 8)** Now attach the bungee straps, these shares the same eyelet hole as the canopy.
5. Your canopy is new and you have just unpacked it so there will be many creases in to so fitting the opposite sidewall needs a little more action. You should still have the ropes attached to the roof section, one person on the each rope pulling the canopy nice and taught while another person attached the bungee straps should do the trick. **(see figure 9)**
6. Repeat the process for the next two or more bays.
7. The end panel fits similar to the side panel, split in half again and thread through the leg pole and through the roof section, one you have both section in place fasten the Velcro and Dutch lacing in same way as the sidewalls.
8. Fasten the clips on the inside, which attach to the framework to stop the end panel flapping in the wind. **(see figure 10)**
9. If you are still unsure of how to erect you Gala Tent there is a assembly video online for guidance at www.galitent.co.uk
10. You should also have a drawing enclosed with these instructions if you have lost or don't have this information then these can also be downloaded from our website http://www.galitent.co.uk/marquee_downloads.asp



SECURING

It is very important that this unit is secured against wind. We recommend the use of our tie down kits or heavy duty pegs (optional).

FIRE PRECAUTIONS - REMEMBER, YOUR GALA TENT™ CAN BURN. FOLLOW THESE COMMON SENSE RULES

- When erecting, ensure there is a minimum distance of 6 metres between other user tents
- Do not place cooking, heating or lighting appliances near the sides or the roof of the Gala Tent™
- Always observe safety instructions for all appliances
- Keep exits clear and unobstructed

TAKING DOWN YOUR GALA TENT

Reverse the assembly instructions. *TAKE GREAT CARE IN WINDY CONDITIONS AND ENSURE THAT YOU HAVE ENOUGH HELP TO PREVENT STRAIN ON THE FRAME.*

DRY ALL PARTS AT THE EARLIEST OPPORTUNITY. DO NOT PUT AWAY WET.

YOUR GALA TENT™ IS NOT COVERED UNDER WARRANTY IF DAMAGE OCCURS DUE TO INCORRECT DISMANTLING, PACKING OR STORAGE

STORAGE

During long periods of inactivity and during the winter months, it is essential that the roof, walls and bungee straps are stored in a warm dry environment. Failure to do this may result in mildew damage to these parts.

The frame should also be stored in a completely dry environment. A light coating of petroleum jelly will help prevent corrosion.

Please note: Your Gala Tent™ is not covered under warranty if it is stored incorrectly.

CLEANING

Roof and walls:	Clean with a soft cloth or brush using mild Fenwick's detergent solution
Frame:	Brush of dirt and then wash with soapy water. Dry thoroughly.

SPARE PARTS

Should you damage or lose any parts of your **Gala Tent™**, spares are available from **Gala Tent Ltd** direct. **IMPORTANT:** Please note that storm, adverse weather and accident damage and damage through incorrect dismantle, packing and storage is not covered by the warranty.



Manufactured By Gala Tent™

Gala Tent Ltd

Unit 1 Park Springs Industrial Estate, Springvale Road, Grimethorpe, Barnsley S72 7BQ
Tel: + 44 (0)871 423 4252 website: www.galitent.co.uk

Items to Complement your Gala Tent™



Ratchet Tie Down Kits

These are ratchet straps (2 straps per kit), which run internally from the eave poles to a 12" heavy-duty stakes

Heavy Duty Ground Anchor Pegs

We recommend very strong anchors for our modular and pagoda structures. The size of the anchors are 25mm x 850mm L



Gala Tent Ground Bar Sets

These easy to attach ground bar sets, give your marquee added stability, especially when used on hard standings or soft ground surfaces, a recommended accessory.



Globe Lighting Set

These outdoor globe light sets are ideal for outdoor events and special occasions, suitable to hang from a marquee, gazebo, garden furniture, patios, parasols etc.

SOFTEX - BREATHABLE GROUNDSHEET FLOORING



Gala-Tex Flooring

Low price durable outdoor flooring, ideal for all event walkways inside and outside marquees seen at shows and exhibitions all over Britain, comes cut to size or on a roll.



Event Tables

A large range of event and banquet tables in wood and blow mould, from 3ft to 6ft, our range includes poser, square, rectangle and round tables, catering for all event needs.



Event Chairs

A stylish range of space saving folding chairs suitable for residential commercial use or hire



Storage Bags

Low cost good quality storage bags for poles, sidewalls and canopies.



Event Heating

A range of marquee, parasol and patio heaters with special featured attachments, which either fix to the wall, clamp to marquee framework or hang from a parasol.

All the above products to complement your Gala Tent™ can be purchased direct from Gala Tent Limited

More structures from Gala Tent™



The Original Gala Tent PE

Available in over 17 different sizes from 2m x 3m to 6m x 12m

You can now purchase an-add on extension bay to extent your existing Gala Tent and make a Bigger area.

Gala Tent Lining

Photo showing how 3m and 4m Gala tents look featuring lining. Turn your occasion in to a spectacular event with our fire rated very affordable quality ivory



The New PVC Gala Tent

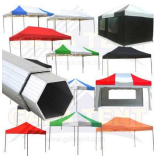
Featuring new 500g PVC materials featuring wave drape design and galvanised framework, available in over 17 different sizes from 2m x 3m to 6m x 12m
Available in White

Check out the new 6m modular linings in this photo on the right.



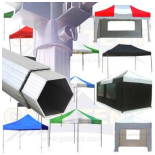
Gala Shade Pro-MX

The new Gala Shade Pro-MX has been specifically designed to meet the requirements of the commercial market. It has an easy-up fast build mechanism and can be quickly erected by two people. Totally portable, Gala Shade Pro-MX is extremely robust and durable to withstand the bump and grind of regular use. Steel 1.2mm framework, 500g roof and optional sidewalls, available in many different colours and sizes, along with printing and branding service.



Gala Shade Pro-40

Gala Shade Pro-40 is Gala's mid range heavy-duty gazebo for commercial applications. Quality build the design balances exceptional durability and strength, practicality and value-for-money. Aluminium 1.8mm 40mm hexagonal framework, 500g roof and optional sidewalls, available in many different colours and sizes, along with printing and branding service



Gala Shade Pro-50

Gala Shade Pro-50 is Gala's top of the range heavy-duty gazebo for commercial applications. Quality build the design balances exceptional durability and strength, practicality and value-for-money. Aluminium 2mm 50mm hexagonal framework, 500g roof and optional sidewalls, available in many different colours and sizes, along with printing and branding service



Gala Shade Pro – HX

The Gala Shade Hexagonal Pavilion is designed and engineered for easy set-up for everyday use. Because of its flexibility and large but easy to erect status its fantastic for various open air events, and therefore ideal for drink vendors, breweries, organisers of events and sport festivals, public organisations, car dealers and many other applications. The design balances exceptional durability and strength, practicality and value-for-money. Aluminium 1.8mm 40mm hexagonal framework, 500g roof and optional sidewalls, available in many different colours and sizes, along with printing and branding service



9m x 9m Gala Fusion

The frames of clearspan Gala Fusion structures are manufactured from high-grade aluminium extrusions to provide strength whilst minimising weight; there is no need for centre supports or guide ropes. Gala Tent Fusion can be located on most surfaces including tarmac, concrete and grass. The lightweight frame makes Gala Tent Fusion quick, simple and safe to erect with no special skills or tools required. Packs down to fit on an oversized pallet for easy transportation, also available in 3m, 4m and 6m with add on bays.



Gala Tent Modular

Bespoke - manufactured to any size of your requirements

The clearspan high-reinforced aluminium framed marquee

* Canopy is made of 750g/ M2 blackout PVC-coated polyester textile.

* Sidewalls are made of 650g/M2 translucent PVC-coated polyester textile. * Flame retardant